



Dart Aerospace Ltd.
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647.1701

Job Sheet 214404



Part No: 647.1701

Job Qty: 6 pcs

DAS
28
9-89

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/20

Job Tracking No:

Due Date: 11/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1700 REV.F IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER
DWG DD VERF:DP IPP REV:C 20.07.07 AS PER DWG REV:F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	6 pcs		11/14/20	0.00	0.00	Packaging 1 - 7			58 DEC 22 2020 9-89
120	Small Fab - 2 - B4B	6 pcs		11/16/20	0.00	4.00	Small Fab - 1 - B4B			DAS 58 DEC 22 2020 9-89
							Small Fab - 2 - B4B			
							Small Fab - 3 - B4B			
							Small Fab - 4 - B4B			
							Small Fab - 5 - B4B			
							Small Fab - 6 - B4B			
							Small Fab - 7 - B4B			
							Small Fab - 8 - B4B			
							Small Fab - 9 - B4B			
							Small Fab - Various 1 - B4B			
130	QC 5	6 pcs		11/16/20	0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			DAS 40 DEC 22 2020 9-89
							QC 5 - 61			

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Container No: S323215



Part: 647.1701

Job No: 214404

Serial No/Batch: S323215

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/22/20

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			QC 5 - 81		
			QC 5 - 82		
210 Packaging 3-1 - Stock - B4B	6 pcs 4 pcs M/D	11/16/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	DEC 2 2 2020
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
220 QC 21 - SA	6 pcs 4 pcs M/D	11/16/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	DAS
				QC 21 - SA - 77	28
				QC 21 - SA - 28	9-89 DEC 2 2 2020
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (Small Fab) 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note 6. Use clecos. 3- Disassemble parts 4- Debur 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg *** TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: _____ ***					
130 - (QC5- Inspect part completeness to step on W/O)					
210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***					
220 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset 950 31	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	5309247
647.1713	Spacer 44 107	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	5309274
CR3213-4-04	Rivet 319	132 Ea (22 ea)	110-Packaging 1 - Pick Kit	5309245
MS21042L3	Nut 303	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	5214382
MS27039-1-14	Screw 280	6 Ea (1 ea)	110-Packaging 1 - Pick Kit	5383139
NAS1149F0332P	Washer (AN960-10L) 5287	12 Ea (2 ea)	110-Packaging 1 - Pick Kit	5309265
647.1710	Plate 95	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	5309178
647.1711	Plate 44	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	5308780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1710	6	19	0
	647.1711	6	10	0
	647.1712	6	29	0
	647.1713	6	39	0
	CR3213-4-04	132	329	0
	MS21042L3	6	1,182	0
	MS27039-1-14	6	213	0
	NAS1149F0332P	12	2,309	0

Part Specifications

Specifications could not be found.

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